

Multipurpose machine for laboratory and pre-series production

Possible configuration:

- rotating spindle for single bobbin or tooth
- rotating spindle for «star» winding
- chain configuration
- rotating spindle for teeth winding
- needle winding
- rotating spindle and interpolation winding for external rotor
- flyer for stator winding

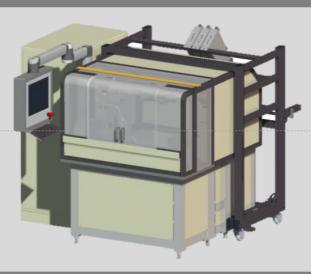






Integrations Technical Data

MACHINE



BASIC MACHINE

• Basement and guards

- <u>Strong 3 axis wire guide group</u>
- Adjustable spindle + tailstock group
- Motorizing spindle and tailstock
- Spindle and tailstock mechanical index

MACHINE SPECIFICATIONS

CLASSIC WINDING CONFIGURATIONINTERPMax wire Ø 2.5 mmMax wireMax bobbin height 110 mmMax bobMax speed 2500 rpmTrajectorMax speed 2500 rpmMax speed

(Upgradable to bobbin height 300 mm)

INTERPOLATION WINDINGEXMax wire Ø 2.5 mm (3 wires)MMax bobbin dimensions 150 x 25 mmBTrajectory of wire-guide 200 x 40 mmTraMax speed 1.42 turns/sec = 85Spturns/minSp

EXAMPLE FOR A SMALL POLE : Wire size ø 0.8 mm (3 wires) Bobbin dimensions 55 x 20 mm

Trajectory of wire-guide 80 x 30 mm Speed 1.28 turns/sec = 77 turns/min

DEVICES TO COMPLETE THE MACHINE

- Wire guide bar
- Wire stripping device
- Device for centering and rotation "star" tool
- Multi-function translator with 3 axis
- Spindle and tailstock tooling for classic winding configuration
 (with or without quick changeover)
- <u>Spindle, tailstock and central tooling for configuration with multi-</u> teeth on "star" tool (we use the spindle to wind)
- <u>Tooling for teeth in chain</u> (we wind using interpolation with wire guide bar)
- <u>Spindle and tailstock tooling for configuration with teeth in line</u> (we use the spindle to wind)
- Spindle and tailstock tooling for configuration with external rotor
- Flyer solution for stator with high number of turns and small wires
- Tensioners with support frame and accessories to guide the wire

Etc...

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- Example of production changeover
- Examples of machine configurations in working mode





Multipurpose machine for Low volume high mix







In a cell system concept



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